

27

Date: Tuesday, 6/19/2007 2:19:27 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BACK CUSHION
Job Number : 32995	
Estimate Number : 10078	
P.O. Number : <u>N/A</u>	Part Number : D30191
This Issue : 6/19/2007 S.O. No. : <u>N/A</u>	Drawing Number : D3019 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 24600	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 7/1/2007 Qty: 5 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est: B 01.06.07 Removed acid etch & alodine EC/SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 4628cd6710c122 (S)

Possible supplier: Chestnut Ridge Airflex fire-resistant aircraft cushioning

Order: Grade 30-40 (colour green), Density 2.6lb/ft³

Material must meet FAR 27.853(a) or 25.853(a)

Part is symmetric about centerline

All dimensions are in inches

Tolerances are per Dart QSI 018 unless otherwise noted

Material release note required

2.0

D30191P

Back cushion



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

BACK CUSHION

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

7/7/16 SQ(S)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

CR 07/07/18 (S)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 01/07/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 6/19/2007 2:19:27 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BACK CUSHION

Job Number: 32995

Part Number: D30191

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

2/2/18 SP

5X

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19 H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.07.19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

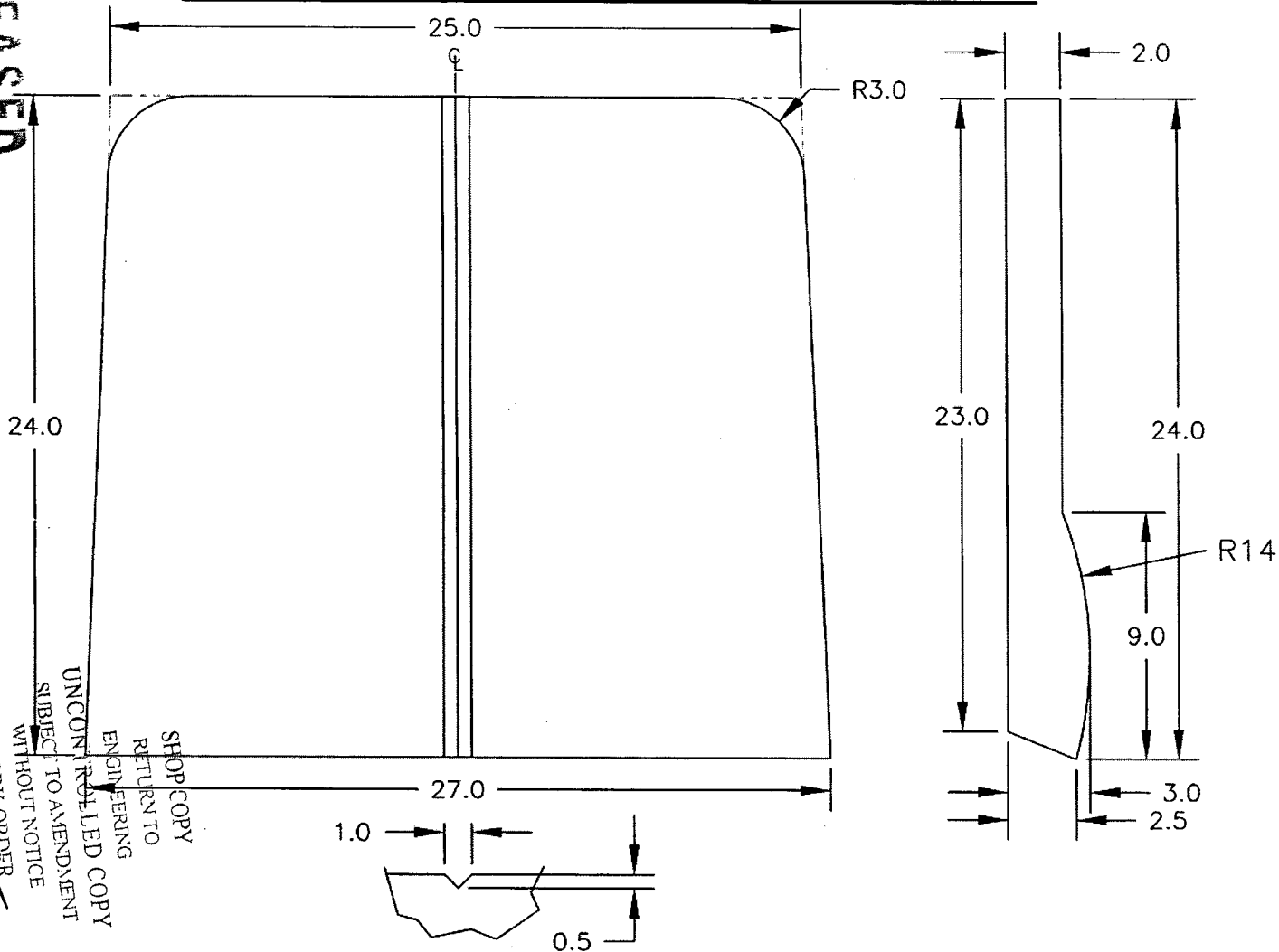
NOTE: Date & initial all entries

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. A	
DATE 01.05.18		D3019	SHEET 1 OF 1	
		TITLE	SCALE	
		BACK CUSHION	1:6	
A	01.05.12	NEW ISSUE		

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

D3019-1

- 1) MAKE PER TEMPLATE
- 2) MATERIAL MUST MEET FAR 27.853(a) OR 25.853 (a)
- 3) POSSIBLE SUPPLIER: CHESTNUT RIDGE AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING
GRADE 30-40 (COLOUR GREEN)
DENSITY 2.6 lb/ft
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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RELEASED
01052001

INVOICE

SOLD TO

CHESTNUT RIDGE FOAM
ROUTE 981 NORTH
PO BOX 781
LA TROBE, PA 15650

SHIP TO

CHESTNUT RIDGE FOAM
ROUTE 981 NORTH
PO BOX 781
LA TROBE, PA 15650

INVOICE NUMBER 62-041758		INVOICE DATE 11/10/2006		TERMS NET 30		CARRIER USF HOLLAND INC		ROUTING		PPDC C	
CUSTOMER NO. 15985		CUSTOMER ORDER NO. 19192		SLS MGR/SLSMAN 65 452		ORDER DATE 11/07/2006		FOB CONOVER, NC		RELEASE # 010 63205	
DAY8		S/L 17880		PRICE		AMOUNT					
PRODUCT NO. 30333		WIDTH 40.000		DMM-2		DESCRIPTION TICKING FR 4440		PUTUP 250 RL		LN	
PK		QC		CS		QUANTITY		VOM		PRICE	
CC		ZY									

CERTIFICATION:
THE SELLER DOES NOT CERTIFY, EITHER IMPLICITLY OR EXPLICITLY, THESE FABRICS TO MEET THE REQUIREMENTS OF ANY REGULATORY AGENCY OR SPECIFICATION EXCEPT AS MAY BE CERTIFIED ABOVE OR UNDER SEPARATE WRITTEN CERTIFICATION. ALL TRANSACTIONS ARE SUBJECT TO THE CONDITIONS ON THE REVERSE SIDE OF THIS INVOICE.

USF HOLLAND INC PROJ 11306732016

NOV 8 2006

TOTAL INVOICE

15985
ORIGINAL.

111 THE LAWS OF THE STATE OF NORTH CAROLINA SHALL GOVERN THIS TRANSACTION. A LATE PAYMENT CHARGE AT A PER ANNUUM RATE OF 18% PER ANNUUM SHALL BE IN EFFECT ON THE FIRST DAY OF EACH MONTH PLUS 2% ON 18% PER ANNUUM EQUAL TO THE PRIME RATE OF THE CHASE MANHATTAN BANK, N.A. FOR EACH MONTH ON ALL PAST DUE INVOICES PAID DURING THE MONTH WHOEVER RATE IS HIGHER WILL BE IMPOSED ON THE FIRST DAY OF EACH MONTH ON ALL PAST DUE INVOICES PAID DURING THE MONTH

**TOTAL INVOICE
AMOUNT**

PAGE 1 LAST 38974

**CERTIFICATE OF CONFORMANCE****SOLD TO:**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury ONTARIO, CANADA K6A 1K7

SHIP TO:

Main Finished Goods Location
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury ONTARIO K6A 1K7

PURCHASE ORDER:

PO00004028

SALES ORDER:

28638

DATE SHIPPED:

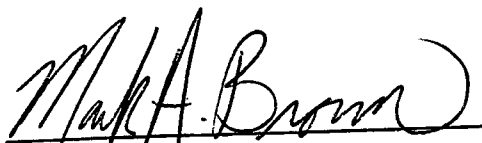
07/13/07

**"URGENT! FLAMMABILITY CERTIFICATION
ENCLOSED. PLEASE FORWARD TO
PURCHASING. DO NOT THROW AWAY!"**

I certify that the material shipped against the above-referenced purchase order meets the following requirements:

F.A.R. 25-853(a), Amend, 25-72,
Appendix F, Part I (a) (1) (ii)

Quantity	Customer Part Number	Part Number	Material	Batch Number
5	D3018-1	502148-99	AIRFLEX55-65	Af7018
5	D3019-1	601988-99	AIRFLEX30-40	Af7016


Mark A. Brown
Technical Director

CHESTNUT RIDGE FOAM INC.
FAA VERTICAL BURN TEST # 10108
PART 25, APPENDIX F, PART I, (b) (4)

PRODUCT : AIRFLEX
BATCH / LOT NO : AF7018
CUSTOMER : PRODUCTION
P.O. NO :
OTHER IDENTIFICATION : AFX 55-65

TEST BEING RUN : PART I (a) (1) (ii) - 12 SECOND - X
OR
PART I (a) (1) (i) - 60 SECOND - NA

MATERIAL COMPOSITION : AIRFLEX

MATERIAL PATTERN : NA

MATERIAL COLOR : ORANGE

FLAME TEMPERATURE : 1559°F

CONDITIONING STARTED : DATE : 4-4-07
TIME : 7:00 AM

TEST STARTED : DATE : 4-5-07
TIME : 8:40 AM

RESULTS :

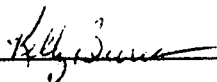
	FLAME TIME (SECONDS)	DRIPPINGS (SECONDS)	BURN LENGTH (INCHES)
#1.	1.3	0.0	5.2
#2.	3.3	0.0	6.4
#3.	2.1	0.0	5.4
AVG.	2.2	0.0	5.7

PASS : X FAIL :

COMMENTS :

THIS MATERIAL MEETS THE REQUIREMENTS OF THE FEDERAL AVIATION REGULATION,
PART 25, SECTION 25.853, PARAGRAPH (a) AND APPENDIX F, PART 1, (a), (1), (ii).

TESTED BY : KELLY BURES



CHESTNUT RIDGE FOAM INC.
FAA VERTICAL BURN TEST # 10081
PART 25, APPENDIX F, PART I, (b) (4)

PRODUCT : AIRFLEX
BATCH / LOT NO : AF7016
CUSTOMER : PRODUCTION
P.O. NO :
OTHER IDENTIFICATION : AFX 30-40

TEST BEING RUN : PART I (a) (1) (ii) - 12 SECOND - X
OR
PART I (a) (1) (i) - 60 SECOND - NA

MATERIAL COMPOSITION : AIRFLEX

MATERIAL PATTERN : NA

MATERIAL COLOR : GREEN

FLAME TEMPERATURE : 1568°F

CONDITIONING STARTED : DATE : 3-26-07
TIME : 7:30 AM

TEST STARTED : DATE : 3-27-07
TIME : 9:00 AM

RESULTS :

	FLAME TIME (SECONDS)	DRIPPINGS (SECONDS)	BURN LENGTH (INCHES)
#1.	0.0	0.0	3.5
#2.	0.0	0.0	4.3
#3.	0.0	0.0	4.4
AVG.	0.0	0.0	4.1

PASS : X FAIL :

COMMENTS :

THIS MATERIAL MEETS THE REQUIREMENTS OF THE FEDERAL AVIATION REGULATION,
PART 25, SECTION 25.853, PARAGRAPH (a) AND APPENDIX F, PART 1, (a), (1), (ii).

TESTED BY : KELLY BURES

